

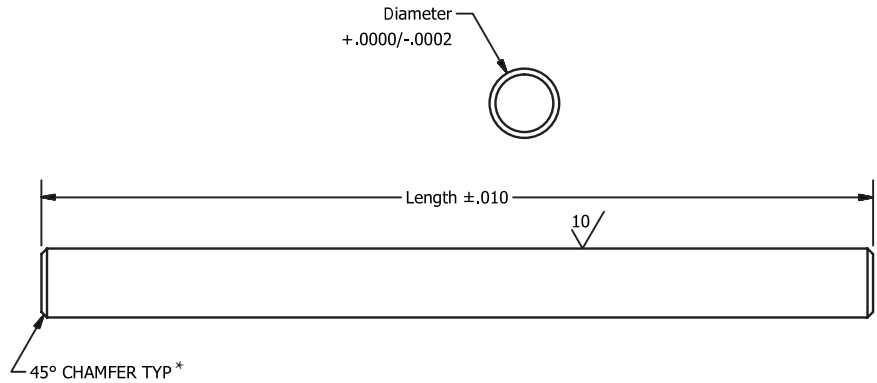
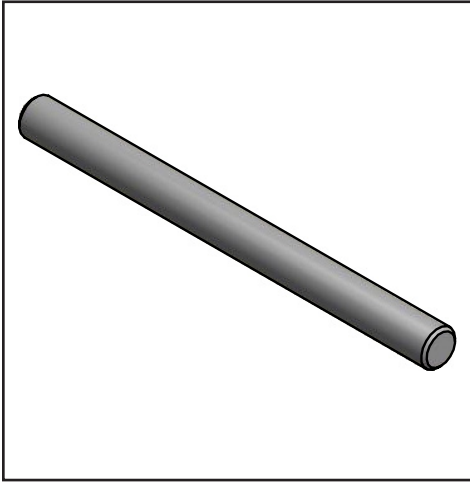
GS

# SHAFTS

GS

## Ground Shafting

303 Stainless Steel Inch  
1/16" to 1-1/4" Diameters - 3" to 60" Length



Part Number	Ref.	+0.0000 / -0.0002 Diameter	+/- .010 Length
GS0625-30	1/16"	0.0625	3.00
GS0625-40	1/16"	0.0625	4.00
GS0625-50	1/16"	0.0625	5.00
GS0625-60	1/16"	0.0625	6.00
GS0625-70	1/16"	0.0625	7.00
GS0625-80	1/16"	0.0625	8.00
GS0625-90	1/16"	0.0625	9.00
GS0625-100	1/16"	0.0625	10.00
GS0625-120	1/16"	0.0625	12.00
GS0625-180	1/16"	0.0625	18.00
GS0625-240	1/16"	0.0625	24.00
GS0625-300	1/16"	0.0625	30.00
GS0625-360	1/16"	0.0625	36.00
GS1250-30	1/8"	0.1250	3.00
GS1250-40	1/8"	0.1250	4.00
GS1250-50	1/8"	0.1250	5.00
GS1250-60	1/8"	0.1250	6.00
GS1250-70	1/8"	0.1250	7.00
GS1250-80	1/8"	0.1250	8.00
GS1250-90	1/8"	0.1250	9.00
GS1250-100	1/8"	0.1250	10.00
GS1250-120	1/8"	0.1250	12.00
GS1250-180	1/8"	0.1250	18.00
GS1250-240	1/8"	0.1250	24.00
GS1250-300	1/8"	0.1250	30.00
GS1250-360	1/8"	0.1250	36.00

Part Number	Ref.	+0.0000 / -0.0002 Diameter	+/- .010 Length
GS1562-30	5/32"	0.1562	3.00
GS1562-40	5/32"	0.1562	4.00
GS1562-50	5/32"	0.1562	5.00
GS1562-60	5/32"	0.1562	6.00
GS1562-70	5/32"	0.1562	7.00
GS1562-80	5/32"	0.1562	8.00
GS1562-90	5/32"	0.1562	9.00
GS1562-100	5/32"	0.1562	10.00
GS1562-120	5/32"	0.1562	12.00
GS1562-180	5/32"	0.1562	18.00
GS1562-240	5/32"	0.1562	24.00
GS1562-300	5/32"	0.1562	30.00
GS1562-360	5/32"	0.1562	36.00

### Specifications:

**Material:** 303 Stainless Steel

### Straightness:

1/8" to 1/4" Diameter: 0.0004in./in.

Over 1/4" Diameter: 0.0006in./in.

**Surface Finish:** 10µin

**Hardness:** HRB83

\***Chamfer:** 1/8" Diameter and larger. Break edge below 1/8" Diameter

### From stock delivery

**Other materials available from stock:** 316, 17-4 PH, 12L14,C1060,440C

**Special sizes and other materials are available, please ask**

**Customizing:** grooves, journals, flats, drill holes, thread, tapped holes, chamfers, special diameters, special lengths

# SHAFTS

## Ground Shafting

303 Stainless Steel Inch  
1/16" to 1-1/4" Diameters - 3" to 60" Length

Part Number	Ref.	+0.000 / -.0002 Diameter	+/- .010 Length
GS1875-30	3/16"	0.1875	3.00
GS1875-40	3/16"	0.1875	4.00
GS1875-50	3/16"	0.1875	5.00
GS1875-60	3/16"	0.1875	6.00
GS1875-70	3/16"	0.1875	7.00
GS1875-80	3/16"	0.1875	8.00
GS1875-90	3/16"	0.1875	9.00
GS1875-100	3/16"	0.1875	10.00
GS1875-120	3/16"	0.1875	12.00
GS1875-180	3/16"	0.1875	18.00
GS1875-240	3/16"	0.1875	24.00
GS1875-300	3/16"	0.1875	30.00
GS1875-360	3/16"	0.1875	36.00
GS2500-30	1/4"	0.2500	3.00
GS2500-40	1/4"	0.2500	4.00
GS2500-50	1/4"	0.2500	5.00
GS2500-60	1/4"	0.2500	6.00
GS2500-70	1/4"	0.2500	7.00
GS2500-80	1/4"	0.2500	8.00
GS2500-90	1/4"	0.2500	9.00
GS2500-100	1/4"	0.2500	10.00
GS2500-120	1/4"	0.2500	12.00
GS2500-180	1/4"	0.2500	18.00
GS2500-240	1/4"	0.2500	24.00
GS2500-300	1/4"	0.2500	30.00
GS2500-360	1/4"	0.2500	36.00
GS2500-480	1/4"	0.2500	48.00**
GS2500-600	1/4"	0.2500	60.00**
GS2500-720	1/4"	0.2500	72.00**
GS3125-30	5/16"	0.3125	3.00
GS3125-40	5/16"	0.3125	4.00
GS3125-50	5/16"	0.3125	5.00
GS3125-60	5/16"	0.3125	6.00
GS3125-70	5/16"	0.3125	7.00
GS3125-80	5/16"	0.3125	8.00
GS3125-90	5/16"	0.3125	9.00
GS3125-100	5/16"	0.3125	10.00
GS3125-120	5/16"	0.3125	12.00
GS3125-180	5/16"	0.3125	18.00
GS3125-240	5/16"	0.3125	24.00
GS3125-300	5/16"	0.3125	30.00
GS3125-360	5/16"	0.3125	36.00
GS3125-480	5/16"	0.3125	48.00**
GS3125-600	5/16"	0.3125	60.00**

\*\* +/- 1/8" tolerance

### Specifications:

**Material:** 303 Stainless Steel

### Straightness:

1/8" to 1/4" Diameter: 0.0004in./in.

Over 1/4" Diameter: 0.0006in./in.

**Surface Finish:** 10µin

**Hardness:** HRB83

\***Chamfer:** 1/8" Diameter and larger, Break edge  
below 1/8" Diameter

Part Number	Ref.	+0.000 / -.0002 Diameter	+/- .010 Length
GS3750-60	3/8"	0.3750	6.00
GS3750-120	3/8"	0.3750	12.00
GS3750-180	3/8"	0.3750	18.00
GS3750-240	3/8"	0.3750	24.00
GS3750-360	3/8"	0.3750	36.00
GS3750-480	3/8"	0.3750	48.00**
GS3750-600	3/8"	0.3750	60.00**
GS3750-720	3/8"	0.3750	72.00**
GS5000-120	1/2"	0.5000	12.00
GS5000-180	1/2"	0.5000	18.00
GS5000-240	1/2"	0.5000	24.00
GS5000-300	1/2"	0.5000	30.00
GS5000-360	1/2"	0.5000	36.00
GS5000-480	1/2"	0.5000	48.00**
GS5000-600	1/2"	0.5000	60.00**
GS5000-720	1/2"	0.5000	72.00**

Part Number	Ref.	+0.000 / -.0004 Diameter	+/- .010 Length
GS6250-120	5/8"	0.6250	12.00
GS6250-180	5/8"	0.6250	18.00
GS6250-240	5/8"	0.6250	24.00
GS6250-360	5/8"	0.6250	36.00
GS6250-480	5/8"	0.6250	48.00**
GS6250-600	5/8"	0.6250	60.00**
GS6250-720	5/8"	0.6250	72.00**
GS7500-120	3/4"	0.7500	12.00
GS7500-180	3/4"	0.7500	18.00
GS7500-240	3/4"	0.7500	24.00
GS7500-360	3/4"	0.7500	36.00
GS7500-480	3/4"	0.7500	48.00**
GS7500-600	3/4"	0.7500	60.00**
GS10K-120	1"	1.0000	12.00
GS10K-180	1"	1.0000	18.00
GS10K-240	1"	1.0000	24.00
GS10K-360	1"	1.0000	36.00
GS10K-480	1"	1.0000	48.00**
GS10K-600	1"	1.0000	60.00**
GS10K-720	1"	1.0000	72.00**
GS12.5K-120	1-1/4"	1.2500	12.00
GS12.5K-180	1-1/4"	1.2500	18.00
GS12.5K-240	1-1/4"	1.2500	24.00
GS12.5K-360	1-1/4"	1.2500	36.00
GS12.5K-480	1-1/4"	1.2500	48.00**
GS12.5K-600	1-1/4"	1.2500	60.00**
GS12.5K-720	1-1/4"	1.2500	72.00**

From stock delivery

**Other materials available from stock:** 316, 17-4 PH,  
12L14, C1060, 440C

Special sizes and other materials are available

**Customizing:** grooves, journals, flats, drill holes, thread,  
tapped holes, chamfers, special diameters, special lengths

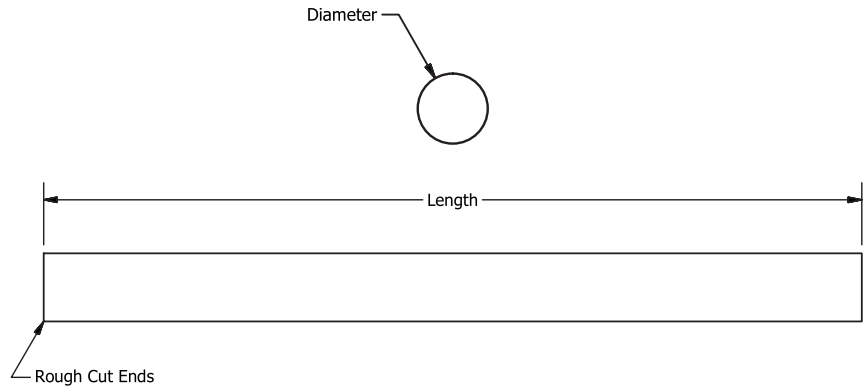
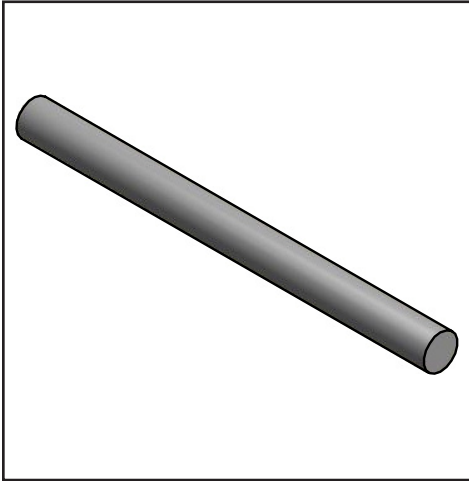
GS

# SHAFTS

GS

## 303 Precision Ground Shafting

Inch - 1/32" to 1-1/4" Diameters  
Nominal - Under Size/Oversize Rough Cut Ends



Part Number	Nominal Dia. (Ref)	Diameter (in.)	±1/8" Length
GS0313-120SC	1/32	.0313 -0.0002	12"
GS0317-120SC	1/32	.0317 -0.0002	12"
GS0467-120SC	3/64	.0467 -0.0002	12"
GS0548-120SC	1/16	.0548 -0.0002	12"
GS0622-120SC	1/16	.0622 -0.0002	12"
GS0626-120SC	1/16	.0626 -0.0002	12"
GS0630-120SC	1/16	.0630 -0.0002	12"
GS0778-120SC	5/64	.0778 -0.0002	12"
GS0781-120SC	5/64	.0781 -0.0002	12"
GS0786-120SC	5/64	.0786 -0.0002	12"
GS0934-120SC	3/32	.0934 -0.0002	12"
GS0938-120SC	3/32	.0938 -0.0002	12"
GS0942-120SC	3/32	.0942 -0.0002	12"
GS1251-120SC	1/8	.1251 -0.0002	12"
GS1247-240SC	1/8	.1247 -0.0002	24"
GS1250-240SC	1/8	.1250 -0.0002	24"
GS1251-240SC	1/8	.1251 -0.0002	24"
GS1255-240SC	1/8	.1255 -0.0002	24"
GS1559-240SC	5/32	.1559 -0.0002	24"
GS1562-240SC	5/32	.1562 -0.0002	24"
GS1567-240SC	5/32	.1567 -0.0002	24"

Part Number	Nominal Dia. (Ref)	Diameter (in.)	±1/8" Length
GS1872-240SC	3/16	.1872 -0.0002	24"
GS1875-240SC	3/16	.1875 -0.0002	24"
GS1880-240SC	3/16	.1880 -0.0002	24"
GS2184-240SC	7/32	.2184 -0.0002	24"
GS2187-240SC	7/32	.2187 -0.0002	24"
GS2192-240SC	7/32	.2192 -0.0002	24"
GS2497-240SC	1/4	.2497 -0.0002	24"
GS2500-240SC	1/4	.2500 -0.0002	24"
GS3122-240SC	5/16	.3122 -0.0002	24"
GS3125-240SC	5/16	.3125 -0.0002	24"
GS3130-240SC	5/16	.3130 -0.0002	24"
GS2490-360SC	1/4	.2490 -0.0003	36"
GS2495-360SC	1/4	.2495 -0.0003	36"
GS2497-360SC	1/4	.2497 -0.0002	36"
GS2500-360SC	1/4	.2500 -0.0002	36"
GS2505-360SC	1/4	.2505 -0.0002	36"
GS3740-360SC	3/8	.3740 -0.0003	36"
GS3745-360SC	3/8	.3745 -0.0003	36"
GS3747-360SC	3/8	.3747 -0.0002	36"
GS3750-360SC	3/8	.3750 -0.0002	36"
GS3755-360SC	3/8	.3755 -0.0002	36"

Part Number	Nominal Dia. (Ref)	Diameter (in.)	±1/8" Length
GS4990-360SC	1/2	.4990 -0.0005	36"
GS4995-360SC	1/2	.4995 -0.0005	36"
GS4997-360SC	1/2	.4997 -0.0002	36"
GS5000-360SC	1/2	.5000 -0.0002	36"
GS5005-360SC	1/2	.5005 -0.0002	36"
GS6247-360SC	5/8	.6247 -0.0004	36"
GS6250-360SC	5/8	.6250 -0.0004	36"
GS6255-360SC	5/8	.6255 -0.0004	36"
GS7490-360SC	3/4	.7490 -0.0005	36"
GS7495-360SC	3/4	.7495 -0.0005	36"
GS7497-360SC	3/4	.7497 -0.0004	36"
GS7500-360SC	3/4	.7500 -0.0004	36"
GS7505-360SC	3/4	.7505 -0.0004	36"
GS9990-360SC	1"	.9990 -0.0005	36"
GS9995-360SC	1"	.9995 -0.0005	36"
GS9997-360SC	1"	.9997 -0.0004	36"
GS10000-360SC	1"	1.0000 -0.0004	36"
GS10005-360SC	1"	1.0005 -0.0004	36"
GS12490-360SC	1-1/4	1.2490 -0.0005	36"
GS12495-360SC	1-1/4	1.2495 -0.0005	36"
GS12497-360SC	1-1/4	1.2497 -0.0004	36"

### Precision ground 303 Stainless Steel

400 Lengths from 1" to 36" in 6 diameters

Toleranced for ball bearings, available in inch and metric sizes

Perfect for use with: ball bearings, pulleys, couplings, gears, any rotating components

Straightness within .0003"/Inch for 1/8", 3/16", 1/4" diameter

Straightness within .0004"/Inch for all other diameters

### From stock delivery

Other materials available from stock: 303, 316, 12L14

Special sizes and other materials are available, please ask

Customizing: grooves, journals, flats, drill holes, thread + tapped holes, chamfers, special diameters, special lengths

**ondrives.us**

☎ 1-888-260-7466

📄 516-771-6444

💻 sales@ondrivesus.com

🌐 www.ondrivesus.com

GSM

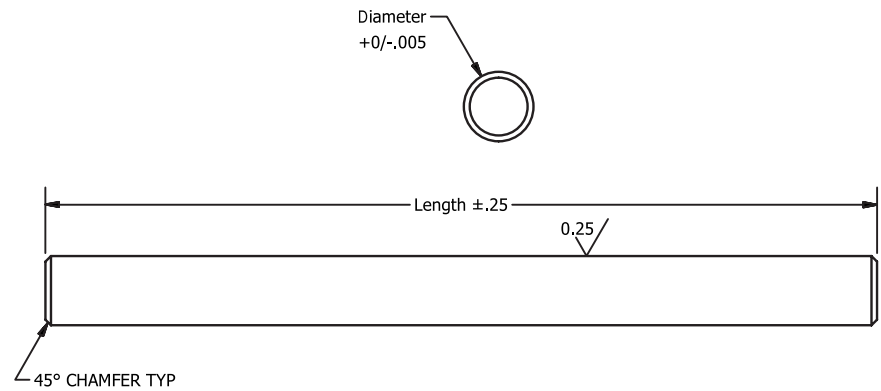
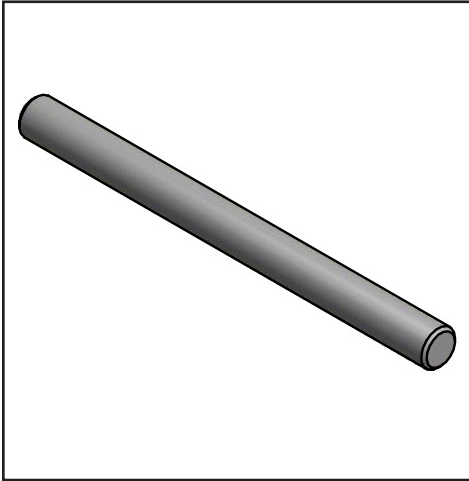
# SHAFTS

## Ground Shafting

303 Stainless Steel Metric

1mm to 10mm Diameters 200mm to 900mm Length

GSM



Part Number	Ref.	+0.000 / -0.005 Diameter	+/- 0.25 Length
GSM1000-200	1mm	1.000	200mm
GSM1000-300	1mm	1.000	300mm
GSM1000-400	1mm	1.000	400mm
GSM1000-600	1mm	1.000	600mm
GSM1000-800	1mm	1.000	800mm
GSM1000-900	1mm	1.000	900mm
GSM1500-200	1,5mm	1.500	200mm
GSM1500-300	1,5mm	1.500	300mm
GSM1500-400	1,5mm	1.500	400mm
GSM1500-600	1,5mm	1.500	600mm
GSM1500-800	1,5mm	1.500	800mm
GSM1500-900	1,5mm	1.500	900mm
GSM2000-200	2mm	2.000	200mm
GSM2000-300	2mm	2.000	300mm
GSM2000-400	2mm	2.000	400mm
GSM2000-600	2mm	2.000	600mm
GSM2000-800	2mm	2.000	800mm
GSM2000-900	2mm	2.000	900mm

Part Number	Ref.	+0.000 / -0.005 Diameter	+/- 0.25 Length
GSM2500-200	2,5mm	2.500	200mm
GSM2500-300	2,5mm	2.500	300mm
GSM2500-400	2,5mm	2.500	400mm
GSM2500-600	2,5mm	2.500	600mm
GSM2500-800	2,5mm	2.500	800mm
GSM2500-900	2,5mm	2.500	900mm
GSM3000-200	3mm	3.000	200mm
GSM3000-300	3mm	3.000	300mm
GSM3000-400	3mm	3.000	400mm
GSM3000-600	3mm	3.000	600mm
GSM3000-800	3mm	3.000	800mm
GSM3000-900	3mm	3.000	900mm
GSM4000-200	4mm	4.000	200mm
GSM4000-300	4mm	4.000	300mm
GSM4000-400	4mm	4.000	400mm
GSM4000-600	4mm	4.000	600mm
GSM4000-800	4mm	4.000	800mm
GSM4000-900	4mm	4.000	900mm

### Specifications:

**Material:** 303 Stainless Steel

### Straightness:

3mm to 6mm Diameter: 0.004mm/mm

Over 6mm Diameter: 0.006mm/mm

**Surface Finish:** 0.25µin

**Hardness:** HRB83

**Chamfer:** on 3mm Diameter and larger, Break edge  
below 3mm Diameter

### From stock delivery

**Other materials available from stock: 316, 17-4 PH, 12L14, C1060, 440C**

**Special sizes and other materials are available, please ask Customizing:  
grooves, journals, flats, drill holes, thread, tapped holes, chamfers,  
special diameters, special lengths**

**ondrives.us**

☎ 1-888-260-7466

📄 516-771-6444

💻 sales@ondrivesus.com

🌐 www.ondrivesus.com

## Ground Shafting

303 Stainless Steel Metric

1mm to 10mm Diameters 200mm to 900mm Length

Part Number	Ref.	+0.00 / -0.05 Diameter	+/- .025 Length
GSM5000-200	5mm	5.000	200mm
GSM5000-300	5mm	5.000	300mm
GSM5000-400	5mm	5.000	400mm
GSM5000-600	5mm	5.000	600mm
GSM5000-800	5mm	5.000	800mm
GSM5000-900	5mm	5.000	900mm
GSM6000-200	6mm	6.000	200mm
GSM6000-300	6mm	6.000	300mm
GSM6000-400	6mm	6.000	400mm
GSM6000-600	6mm	6.000	600mm
GSM6000-800	6mm	6.000	800mm
GSM6000-900	6mm	6.000	900mm
GSM7000-200	7mm	7.000	200mm
GSM7000-300	7mm	7.000	300mm
GSM7000-400	7mm	7.000	400mm
GSM7000-600	7mm	7.000	600mm
GSM7000-800	7mm	7.000	800mm
GSM7000-900	7mm	7.000	900mm

Part Number	Ref.	+0.00 / -0.05 Diameter	+/- 0.25 Length
GSM8000-200	8mm	8.000	200mm
GSM8000-300	8mm	8.000	300mm
GSM8000-400	8mm	8.000	400mm
GSM8000-600	8mm	8.000	600mm
GSM8000-800	8mm	8.000	800mm
GSM8000-900	8mm	8.000	900mm
GSM9000-200	9mm	9.000	200mm
GSM9000-300	9mm	9.000	300mm
GSM9000-400	9mm	9.000	400mm
GSM9000-600	9mm	9.000	600mm
GSM9000-800	9mm	9.000	800mm
GSM9000-900	9mm	9.000	900mm
GSM10000-200	10mm	10.000	200mm
GSM10000-300	10mm	10.000	300mm
GSM10000-400	10mm	10.000	400mm
GSM10000-600	10mm	10.000	600mm
GSM10000-800	10mm	10.000	800mm
GSM10000-900	10mm	10.000	900mm

**Specifications:****Material:** 303 Stainless Steel**Straightness:**

3mm to 6mm Diameter: 0.004mm/mm

Over 6mm Diameter: 0.006mm/mm

**Surface Finish:** 0.25µin**Hardness:** HRB83**\*Chamfer:** on 3mm Diameter and larger, Break edge below 3mm Diameter**From stock delivery****Other materials available from stock: 316, 17-4 PH, 12L14, C1060, 440C****Special sizes and other materials are available, please ask Customizing: grooves, journals, flats, drill holes, thread, tapped holes, chamfers, special diameters, special lengths**

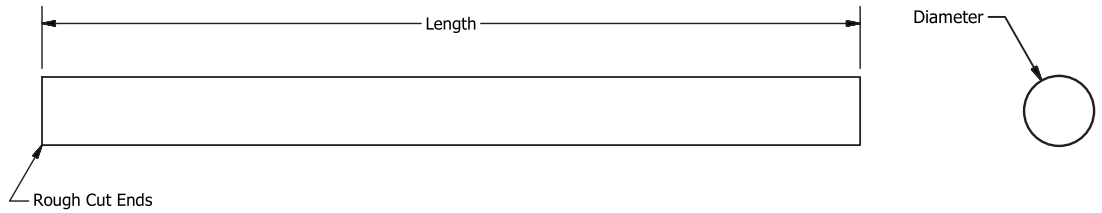
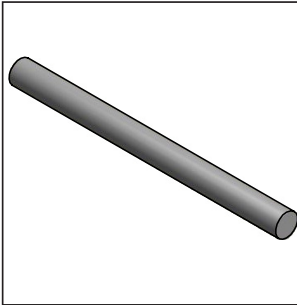
GSM

# SHAFTS

GSM

## 303 Stainless Precision Ground Shafting

Metric - 3mm to 30mm Diameters  
Rough Cut Ends



Part Number	Ref.	+0.00 / -0.05 Diameter	+/- 3mm Length
GSM2992-600SC	3mm	2.992	600mm
GSM3000-600SC	3mm	3.000	600mm
GSM3003-600SC	3mm	3.003	600mm
GSM3992-600SC	4mm	3.992	600mm
GSM3999-600SC	4mm	3.999	600mm
GSM4992-600SC	5mm	4.992	600mm
GSM5000-600SC	5mm	5.000	600mm
GSM5993-600SC	6mm	5.993	600mm
GSM6000-600SC	6mm	6.000	600mm
GSM6992-600SC	7mm	6.992	600mm
GSM7000-600SC	7mm	7.000	600mm
GSM7993-600SC	8mm	7.993	600mm
GSM8000-600SC	8mm	8.000	600mm
GSM4991-900SC	5mm	4.991	900mm
GSM5000-900SC	5mm	5.000	900mm
GSM5992-900SC	6mm	5.992	900mm
GSM6000-900SC	6mm	6.000	900mm
GSM6692-900SC	7mm	6.992	900mm
GSM7000-900SC	7mm	7.000	900mm
GSM7993-900SC	8mm	7.993	900mm
GSM8000-900SC	8mm	8.000	900mm
GSM8992-900SC	9mm	8.992	900mm
GSM9000-900SC	9mm	9.000	900mm
GSM9992-900SC	10mm	9.992	900mm
GSM10000-900SC	10mm	10.000	900mm
GSM11991-900SC	12mm	11.991	900mm
GSM12000-900SC	12mm	12.000	900mm

Part Number	Ref.	+0.00 / -0.10 Diameter	+/- 3mm Length
GSM12993-900SC	13mm	12.993	900mm
GSM13000-900SC	13mm	13.000	900mm
GSM13993-900SC	14mm	13.993	900mm
GSM14000-900SC	14mm	14.000	900mm
GSM14992-900SC	15mm	14.992	900mm
GSM15000-900SC	15mm	15.000	900mm
GSM15994-900SC	16mm	15.994	900mm
GSM16000-900SC	16mm	16.000	900mm
GSM19992-900SC	20mm	19.992	900mm
GSM20000-900SC	20mm	20.000	900mm
GSM24993-900SC	25mm	24.993	900mm
GSM25000-900SC	25mm	25.000	900mm
GSM29992-900SC	30mm	29.992	900mm
GSM30000-900SC	30mm	30.000	900mm

### Specifications:

**Material:** 303 Stainless Steel

### Ideal use for:

Ball bearings, pulleys, couplings, gears, any rotating component

### Straightness:

3mm to 6mm Diameter: 0.004mm/mm

Over 6mm Diameter: 0.006mm/mm

**Chamfer:** on 3mm Diameter and larger, Break edge below 3mm Diameter

### From stock delivery

**Special sizes and other materials are available, please ask**

**Customizing is available: grooves, journals, flats, drill**

**holes, thread + tapped holes, chamfers, special diameters, special lengths**

**ondrives.us**

☎ 1-888-260-7466

📄 516-771-6444

💻 sales@ondrivesus.com

🌐 www.ondrivesus.com